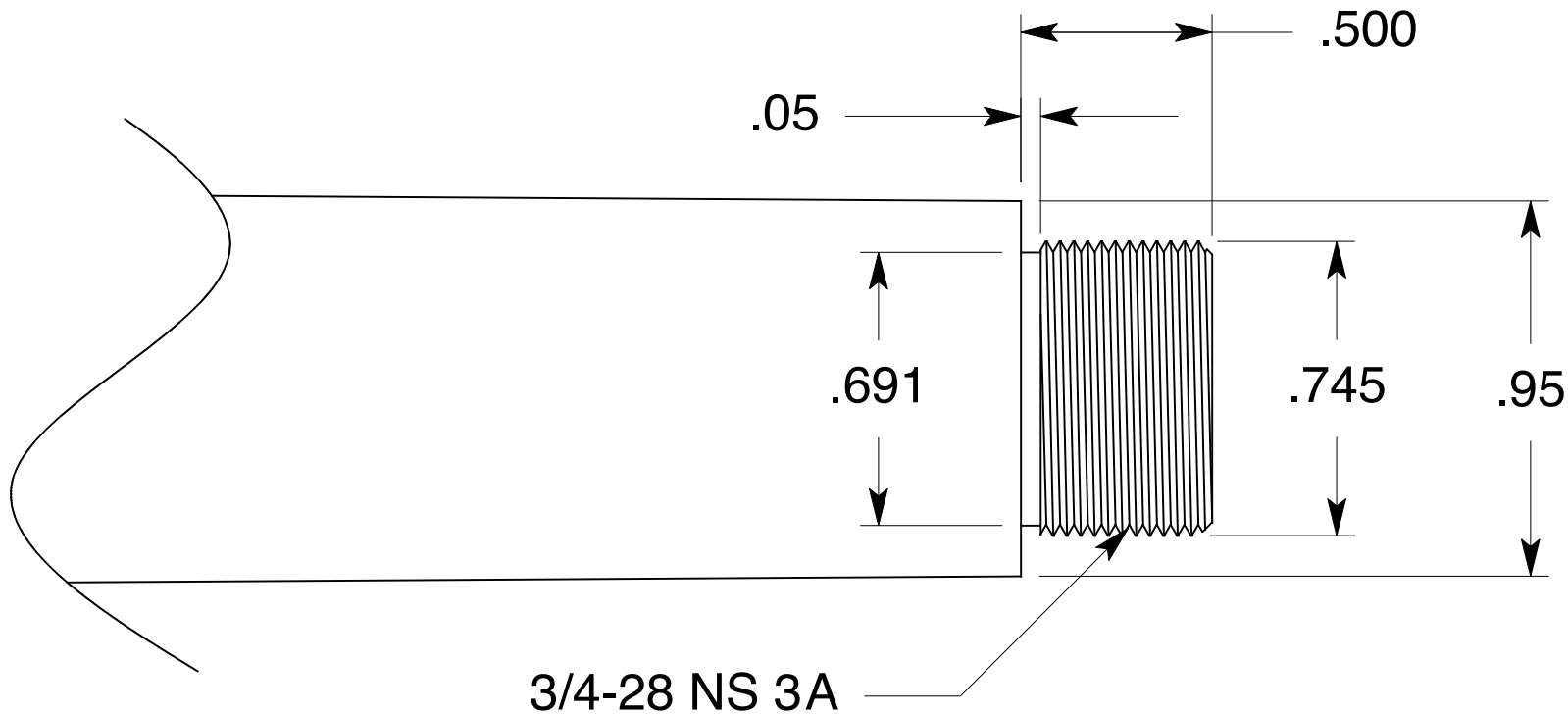


--	--	--	--



**WARNING! This compensator must be installed by a competent gunsmith.**

**Fitting:**

1. You must bore the I.D. of the comp to fit the caliber of the rifle, do not drill the bore, use a boring bar!
2. To determine the correct diameter for the comp's I.D.  
Take the bullets O.D. and add .020" (example: .308 bullet dia. +.020"=.328")

**Timing:**

1. After threading the barrel and boring the comp, place the barreled action in a vise and level it.
2. Screw the comp on tight, **DO NOT** tighten the comp by twisting a rod placed through the ports, this **WILL** damage the comp. Use a split clamp wrench.
3. Place a .25" dia. rod through one of the ports and determine how many degrees the comp is out of alignment.
4. For every 10° out of time, turn .001" off the barrel. Remember always cut on the short side!
5. Repeat steps 2-4 until the comp is correctly timed.

Unless otherwise specified Diminisions are in Inches <b>TOLERANCES:</b> ANGLES ± .5° FRACTIONS ± .015 .00- .01 .000- .005 .0000- .0005	<b>BADGER ORDNANCE</b>	
	1209 Swift St. 816 421-4956	N. Kansas City, MO. 64116 FAX 816 421-4958
<b>Thruster Tactical Comp. Barrel print</b>		
Dwg No: 306-30-1	Part No: 306-30	
ENGINEER: M. BORDSON	Scale: NST	Date: 15 SEPT 11 Page 1 of 1