



Use of the 1005-222-01 Operating Rod Spring Gage.

CAUTION MUST BE TAKEN WHEN COMPRESSING A SPRING BY HAND, ALWAYS WEAR SAFTY GLASSES.

This gage is to be used with a trigger pull scale that will read at least 18 lbs.

1. Measure the free length of the spring, Max. 20 1/4" Min. 19 1/4".
2. Insert spring into operating rod tapered end first, place gage into free end of spring (fig.1).
3. With the Op rod vertical on a flat surface (fig. 2) and the handle facing away from you, attach the trigger pull scale to the ring at the top of the gage.
4. Holding the Op rod firmly, pull down on the scale until it reads 16 LBS, now observe the gage markings. the point marked "1" in fig. 3 should fall between the "A" and "B" notches on the gage. This would indicate an "in tolerance" spring.